



## LNP™ LUBRICOMP™ Compound ZX07421

### Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound PDX-Z-07421

Product reorder name: ZX07421

LN:™ LUBRICOMP™ ZX07421 is a compound based on PPO resin containing proprietary fillers. Added feature of this grade is: Wear Resistant.

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>MECHANICAL</b>			
Tensile Stress, brk, Type I, 5 mm/min	470	kgf/cm <sup>2</sup>	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	13.7	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	16.5	%	ASTM D 638
Tensile Modulus, 5 mm/min	25400	kgf/cm <sup>2</sup>	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	25900	kgf/cm <sup>2</sup>	ASTM D 790
Tensile Stress, break, 5 mm/min	48	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	12.3	%	ISO 527
Tensile Strain, break, 5 mm/min	16.3	%	ISO 527
Tensile Modulus, 1 mm/min	2380	MPa	ISO 527
Flexural Stress	76	MPa	ISO 178
Flexural Modulus, 2 mm/min	2340	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	34	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	5	cm-kgf/cm	ASTM D 256
Multiaxial Impact	27	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	138	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80°10*4 +23°C	24	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80°10*4 +23°C	4	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	130	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	117	°C	ASTM D 648
CTE, -30°C to 30°C, flow	7.7E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	7.9E-05	1/°C	ASTM D 696



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TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>THERMAL</b>			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	127	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	114	°C	ISO 75/Af
<b>PHYSICAL</b>			
Specific Gravity	1.19	-	ASTM D 792
Density	1.196	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.06	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.8 - 1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.9 - 2	%	ASTM D 955
Wear Factor Washer	72	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D 3702 Modified
Wear Factor Ring	1	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.28	-	ASTM D 3702 Modified
Static COF	0.35	-	ASTM D 3702 Modified
Moisture Absorption (23°C / 50% RH)	0.21	%	ISO 62



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<b>PROCESSING PARAMETERS</b>	<b>TYPICAL VALUE</b>	<b>Unit</b>
<b>Injection Molding</b>		
Drying Temperature	120	°C
Drying Time	4	hrs
Melt Temperature	300 - 305	°C
Front - Zone 3 Temperature	300 - 310	°C
Middle - Zone 2 Temperature	290 - 300	°C
Rear - Zone 1 Temperature	275 - 290	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm